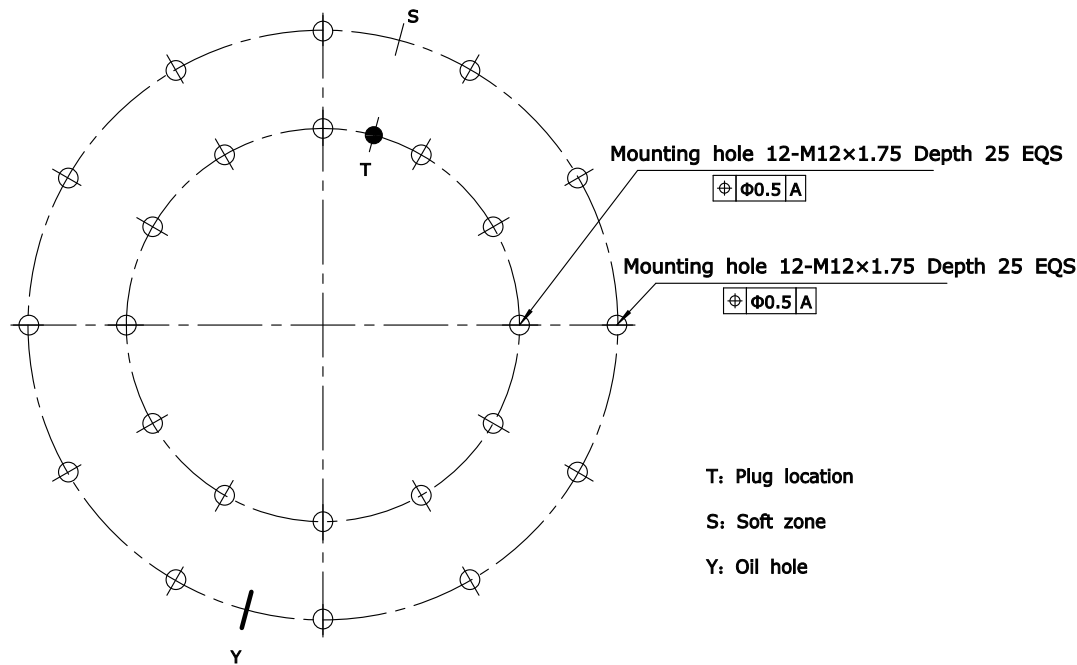


Notes: U.O.N  $\nabla$  6.3

1. Unspecified chamfer 1.0x45°  
Light hole chamfer 1.0x45°  
Edges chamfer
2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth:  $\geq 3.0$ mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.04~0.20 mm  
Axial clearance: 0.04~0.20 mm



08	HG/T2811	Seals	NBRI-3	W13	2	
07	GB117-76	Pin	CN45	$\Phi 8 \times 40$	1	
06		Plug	CN45	$\Phi 25$	1	
05	JB/T7940.7	Oil nipple	Component	PT1/8	1	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	32 $\pm$ 1	
02	HG/T2349	Spacer	Nylon	D20	32 $\pm$ 1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	CTR-350	Drawing	Weight 22.3kg
			Name	010.20.252F	Qty	Scale
			Material	50Mn	Total 1 page	the 1st page
Design	DQ		HAN JUNG ROBOT & BEARING CO.,LTD.			
Check						
Process						
Date	2016.1.20					